

#### **DONG PHUONG HA NAM**







Thanh Liem IP, Kien Khe Town, Thanh Liem District, Ha Nam Province, Vietnam

**Established in 9/2019, scale 32.500 M2** 



#### **ALLIANCE IMP&EXP (HK) LIMITED**

Room 1607 Trend Centre 29-31 Cheung Lee Street, Chaiwan, Hong Kong





#### **ZHEJIANG HUAJIAN TECHNOLOGY**

- Found in 3/2008
- Located in Jinhua, Zhejiang, China
- Now sampling room, R&D

#### DEN TRANG TRI DONG PHUONG VIET NAM

- Found in 3/2019
- Located in Nam Dinh, Vietnam
- Area over 10.000 square meters
- 450 600 workers
- 2019 turnover \$ 20 million





#### DEN TRANG TRI DONG PHUONG HA NAM

- Found in 9/2019
- Located in Ha Nam, Vietnam
- Area over 32.500 square meters
- 800 1500 workers
- Turnover in 2021: \$35M, 2022: \$45M



#### **UP COMING PLAN**



(end of 2023)



- 3rd factory in Thanh Hoa
- Area over 70,000 M2
- 2500 workers
- Manufacture high-tech product
- Monthy capacity: 10 Million units



#### Noi Bai International Airport to factory



Dong Phuong Ha Nam



Oriental Decorative LED Lighting Vietnam



Sunrise Engineering Sience





#### MAIN PRODUCT -LED LIGHTING

























## MAIN PRODUCT -TOY



































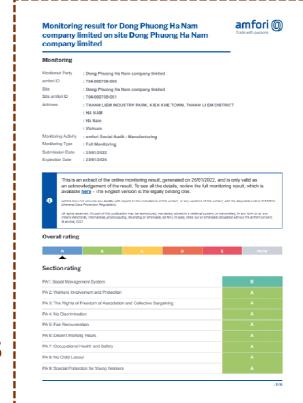






#### **▶** FACTORY **AUDIT REPORT**

- ICTI
- BSCI (A rating, 2024 expired)
- FAMA
- FCCA, SCS (Walmart)
- WCA, GSV, SQP (Dollar General)
- **Dollar Tree Ethical Audit**
- ISO 9000:2015, ISO 14001:2015







# **▶** OFFICE



**SALES OFFICE** 



**ENGINEERING OFFICE** 



# INJECTION MOLDING LINE



Machine model	Current quantity
300 TON	1
250 TON	5
200 TON	
160 TON	12
120 TON	8
80 TON	2
Total	28







No.	EQUIPMENT LIST	Current QTY	UNIT
1	EDM	1	SET
2	MILLING MACHINES W/ DIGITAL SCALE	1	SET
3	CNC WIRE CUT MACHINES	1	SET
4	LASER WELDING MACHINE	1	SET
	TOTAL	4	SET





### **SPRAYING LINE**



Spraying booth		
Current quantity	Plan	
150	210	





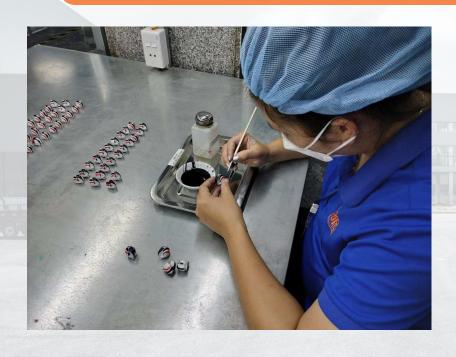
# PAD PRINTING LINE

PAD Printing machine		
Current Qty.	Plan	
58	100	





## HAND PAINTING DEPARTMENT



#### Hand painting worker

**Current Qty.** Plan 30



## **CLEANROOM**



3 production lines



#### **ASSEMBLY AND PACKAGING LINE**



Daily productivity: 200,000 units/10 hours



Machine	QTY
Production line	32
Ultrasonic welding	10
Blister machine	10
Carton sealer machine	6
Laser marking machine	6



# **►** WAREHOUSE



Finished Product Warehouse: 5.000m2

# **QC,QA TEAM**







QA	3
QC	10









FACILITIES			
M/C & Worker	Current qty (set)	Plan qty	
光谱仪- Spectrometer	1	1	
运输测试机- Transportation testing machine	1	1	
欧美跌落地板- Drop test	1	1	
拉力 Puller	1	1	
扭力-Twisting force	1	1	
小物件圆筒- Small object cylinder	1	1	
尖点测试仪-Point tester	1	1	
利边测试仪-Sharp Edge Tester	1	1	
纸箱爆破仪BURSTING STRENGTH TESTER	1	1	
EN冲击测试仪EN impact tester	1	1	
老化炉-Salt water spray chamber	1	1	
数显扭矩仪-Digital Torque Checker	1	1	
WORKER	12	12	



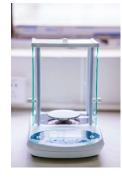
## **QA PHYSICS & CHEMICAL LABORATORY**



































#### Canteen



#### The company provides free meals to employees



# THANK YOU

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